

Akulon® K240-HP

PA6-I

Heat Stabilized, Impact Modified, Extrusion Blow Molding

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Properties	Typical Data	Unit	Test Method
Mechanical properties dry / cond			
Tensile modulus	2500 / -	MPa	ISO 527-1/-2
Nominal strain at break	>50 / -	%	ISO 527-1/-2
Yield stress	70 / -	MPa	ISO 527-1/-2
Yield strain	4 / -	%	ISO 527-1/-2
Charpy impact strength (+23°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	50 / -	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	20 / -	kJ/m ²	ISO 179/1eA
Thermal properties dry / cond			
Temp. of deflection under load (1.80 MPa)	60 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	170 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	1 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	1.4 / *	E-4/°C	ISO 11359-1/-2
Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	IEC 60695-11-10
Other properties dry / cond			
Water absorption	9 / *	%	Sim. to ISO 62
Humidity absorption	3 / *	%	Sim. to ISO 62
Density	1100 / -	kg/m ³	ISO 1183